

# WEATHER CERTIFICATES

2.313.2

# CLASSIFICATION OF WEATHER TIGHTNESS

OB-36+

## PRODUCT TESTED: OB-36<sup>+</sup> BI-FOLD DOOR (3+0 OPEN OUT)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          | Water tightness |                             | Resistance to wind load |       |     |       | Maximum Set Height |
|----------------------|-----------------|--------------------------|-----------------|-----------------------------|-------------------------|-------|-----|-------|--------------------|
|                      | Class           | Maximum test<br>pressure | Class           | Class Maximum test pressure |                         | P1    | P2  | P3    |                    |
| 1,200                | 3               | 600 Pa                   | 7A              | 300 Pa                      | A3                      | 1,200 | 600 | 1,800 | 2,500mm            |



# CLASSIFICATION OF WEATHER TIGHTNESS

OB-36+

## PRODUCT TESTED: OB-36<sup>+</sup> BI-FOLD DOOR (3+0 OPEN IN)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          | Water tightness |                             | Resistance to wind load |       |     |       | Maximum Set Height |
|----------------------|-----------------|--------------------------|-----------------|-----------------------------|-------------------------|-------|-----|-------|--------------------|
|                      | Class           | Maximum test<br>pressure | Class           | Class Maximum test pressure |                         | P1    | P2  | P3    |                    |
| 1,200                | 3               | 600 Pa                   | 5A              | 200 Pa                      | A3                      | 1,200 | 600 | 1,800 | 2,500mm            |



# CLASSIFICATION OF WEATHER TIGHTNESS

OB-36+

### PRODUCT TESTED: OB-36<sup>+</sup> BI-FOLD DOOR (1+1+FIXED WITH STANDARD THRESHOLD)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          | Water tightness |                          | Resistance to wind load |       |     |       | Maximum Set Height |
|----------------------|-----------------|--------------------------|-----------------|--------------------------|-------------------------|-------|-----|-------|--------------------|
|                      | Class           | Maximum test<br>pressure | Class           | Maximum test<br>pressure | Class                   | P1    | P2  | P3    |                    |
| 1,200                | 3               | 600 Pa                   | 6A              | 250 Pa                   | A3                      | 1,200 | 600 | 1,800 | 2,500mm            |



# CLASSIFICATION OF WEATHER TIGHTNESS

OB-36+

### PRODUCT TESTED: OB-36<sup>+</sup> BI-FOLD DOOR (1+1+FIXED WITH LOW THRESHOLD)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          | Water tightness |                          | Resistance to wind load |       |     |       | Maximum Set Height |
|----------------------|-----------------|--------------------------|-----------------|--------------------------|-------------------------|-------|-----|-------|--------------------|
|                      | Class           | Maximum test<br>pressure | Class           | Maximum test<br>pressure | Class                   | P1    | P2  | P3    |                    |
| 1,200                | 3               | 600 Pa                   | ЗА              | 100 Pa                   | A3                      | 1,200 | 600 | 1,800 | 2,500mm            |



# CLASSIFICATION OF WEATHER TIGHTNESS

OB-49

## PRODUCT TESTED: OB-49 BI-FOLD DOOR

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          | W     | Water tightness          |       | istance to | wind loa | Maximum Set Height |         |  |
|----------------------|-----------------|--------------------------|-------|--------------------------|-------|------------|----------|--------------------|---------|--|
|                      | Class           | Maximum test<br>pressure | Class | Maximum test<br>pressure | Class | P1         | P2       | P3                 |         |  |
| 1,200                | 4               | 600 Pa                   | 9A    | 600 Pa                   | A3    | 1,200      | 600      | 1,800              | 2,300mm |  |
| 1,000                | 4               | 600 Pa                   | 9A    | 600 Pa                   | A2    | 1,000      | 500      | 1,500              | 2,400mm |  |
| 800                  | 4               | 600 Pa                   | 9A    | 600 Pa                   | A2    | 800        | 400      | 1,200              | 2,500mm |  |

TESTED BY: David Ginger (Product Compliance Director)

DATE:

August 2018

D.Ginger

SIGNED:

# CLASSIFICATION OF WEATHER TIGHTNESS

OB-72

### PRODUCT TESTED: OB-72 BI-FOLD DOOR (UP TO 2,724MM TALL INC. CILL)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          |       | Water tightness          | Resistance to wind load |       |     |       |
|----------------------|-----------------|--------------------------|-------|--------------------------|-------------------------|-------|-----|-------|
|                      | Class           | Maximum test<br>pressure | Class | Maximum test<br>pressure | Class                   | P1    | P2  | P3    |
| 1,200                | 4               | 600 Pa                   | 9A    | 600 Pa                   | A3                      | 1,200 | 600 | 1,800 |

| TESTED BY:  | Build Check Ltd |
|-------------|-----------------|
| REFFERENCE: | W14060-1        |
| DATE:       | 28/03/14        |

## CLASSIFICATION OF WEATHER TIGHTNESS

OB-72

### PRODUCT TESTED: OB-72 BI-FOLD DOOR (2,725- 3,025MM TALL INC. CILL)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          |       | Water tightness          | Resistance to wind load |     |     |       |
|----------------------|-----------------|--------------------------|-------|--------------------------|-------------------------|-----|-----|-------|
|                      | Class           | Maximum test<br>pressure | Class | Maximum test<br>pressure | Class                   | P1  | P2  | P3    |
| 800                  | 3               | 600 Pa                   | 5A    | 200 Pa                   | A2                      | 800 | 400 | 1,200 |

| TESTED BY:  | Build Check Ltd |
|-------------|-----------------|
| REFFERENCE: | W17183-1        |
| DATE:       | 14/08/2017      |

# CLASSIFICATION OF WEATHER TIGHTNESS

OS-20

## PRODUCT TESTED: OS-20

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000

#### **RESULTS:**

| Air permability | Water tightness | Resistance to wind load |
|-----------------|-----------------|-------------------------|
| Class           | Class           | Class                   |
| 4               | 7A              | C5                      |

| TESTED BY:  | Cortizo Tech Centre |  |
|-------------|---------------------|--|
| REFFERENCE: | CVSD-01             |  |
| DATE:       | 06/06/16            |  |
|             |                     |  |



OW-70

### PRODUCT TESTED: OW-70 (TOP HUNG FIXED CASEMENT WINDOW)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          |       | Water tightness          | Resistance to wind load |       |     |       |
|----------------------|-----------------|--------------------------|-------|--------------------------|-------------------------|-------|-----|-------|
|                      | Class           | Maximum test<br>pressure | Class | Maximum test<br>pressure | Class                   | P1    | P2  | P3    |
| 1,600                | 2               | 600 Pa                   | 9A    | 600 Pa                   | A4                      | 1,600 | 800 | 2,400 |

| TESTED BY:  | Build Check Ltd |
|-------------|-----------------|
| REFFERENCE: | W18159-1        |
| DATE:       | 29/05/18        |

# CLASSIFICATION OF WEATHER TIGHTNESS

OW-70

### PRODUCT TESTED: OW-70 (SIDE HUNG FIXED CASEMENT WINDOW)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          | Water tightness |                          | Resistance to wind load |       |       |       |
|----------------------|-----------------|--------------------------|-----------------|--------------------------|-------------------------|-------|-------|-------|
|                      | Class           | Maximum test<br>pressure | Class           | Maximum test<br>pressure | Class                   | P1    | P2    | P3    |
| 2,000                | 4               | 600 Pa                   | 9A              | 600 Pa                   | A5                      | 2,000 | 1,000 | 3,000 |

| TESTED BY:  | Build Check Ltd |
|-------------|-----------------|
| REFFERENCE: | W18159-2        |
| DATE:       | 29/05/18        |

# CLASSIFICATION OF WEATHER TIGHTNESS

OW-70

### PRODUCT TESTED: OW-70 (MULTI-LIGHT FIXED WINDOW)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          | Water tightness |                          | Resistance to wind load |       |     |       |
|----------------------|-----------------|--------------------------|-----------------|--------------------------|-------------------------|-------|-----|-------|
|                      | Class           | Maximum test<br>pressure | Class           | Maximum test<br>pressure | Class                   | P1    | P2  | P3    |
| 1,600                | 4               | 600 Pa                   | 8A              | 450 Pa                   | A4                      | 1,600 | 800 | 2,400 |

| TESTED BY:  | Build Check Ltd |
|-------------|-----------------|
| REFFERENCE: | W18082-2        |
| DATE:       | 02/07/18        |



0W-80

### PRODUCT TESTED: OW-80 (COMBINATION & FIXED CASEMENT WINDOW)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          |       | Water tightness          |       | Resistance to wind load |     |       |  |
|----------------------|-----------------|--------------------------|-------|--------------------------|-------|-------------------------|-----|-------|--|
|                      | Class           | Maximum test<br>pressure | Class | Maximum test<br>pressure | Class | P1                      | P2  | P3    |  |
| 1,200                | 3               | 600 Pa                   | 9A    | E900 Pa                  | A3    | 1,200                   | 600 | 1,800 |  |

| TESTED BY:  | Build Check Ltd |
|-------------|-----------------|
| REFFERENCE: | W15375-1        |
| DATE:       | 12/11/15        |



0W-80

### PRODUCT TESTED: OW-80 (DOUBLE SIDE HUNG CASEMENT WINDOW)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          | Water tightness |                          | Resistance to wind load |       |       |      |
|----------------------|-----------------|--------------------------|-----------------|--------------------------|-------------------------|-------|-------|------|
|                      | Class           | Maximum test<br>pressure | Class           | Maximum test<br>pressure | Class                   | P1    | P2    | P3   |
| 2,000                | 4               | 600 Pa                   | E1500           | E1500 Pa                 | A5                      | 2,000 | 1,000 | 3000 |

| TESTED BY:  | Build Check Ltd |  |  |
|-------------|-----------------|--|--|
| REFFERENCE: | W14060-4        |  |  |
| DATE:       | 29/05/14        |  |  |
|             |                 |  |  |



0W-80

### PRODUCT TESTED: OW-80 (ALUMINIUM TOP HUNG CASEMENT WINDOW)

- Air permeability tests in accordance with BS EN 1026:2000
- Watertightness test in accordance with BS EN 1027:2000
- Wind resistance tests in accordance with BS EN 12211:2000
- Exposure category classification in accordance with BS 6375-1:2009 (clauses ,7 and 8)

#### **RESULTS:**

| UK exposure category | Air permability |                          |       | Water tightness          |       | Resistance to wind load |       |      |  |
|----------------------|-----------------|--------------------------|-------|--------------------------|-------|-------------------------|-------|------|--|
|                      | Class           | Maximum test<br>pressure | Class | Maximum test<br>pressure | Class | P1                      | P2    | P3   |  |
| 2,000                | 4               | 600 Pa                   | E1500 | 1,050 Pa                 | E1050 | 2,000                   | 1,000 | 3000 |  |

| TESTED BV   | Build Check Ltd |  |  |  |
|-------------|-----------------|--|--|--|
| REFFERENCE: |                 |  |  |  |
| DATE:       | 29/05/14        |  |  |  |
|             |                 |  |  |  |



## Residential Door

### PRODUCT TESTED: ORIGIN RESIDENTIAL DOOR (WITH MOBILITY THRESHOLD)

- Classification of Weathertightness in accordance with BS 6375-1:2009
- Air permeability test in accordance with BS EN 1026:20009
- Wind resistance tests in accordance with BS EN 1027:2000
- Resistance to wind load in accordance with BS EN 12211:2000

#### **RESULTS:**

| UK exposure category | Air permability |                       |       | Water tightness          |       | Resistance to wind load |     |       |  |
|----------------------|-----------------|-----------------------|-------|--------------------------|-------|-------------------------|-----|-------|--|
|                      | Class           | Maximum test pressure | Class | Maximum test<br>pressure | Class | P1                      | P2  | P3    |  |
| 1,200                | 3               | 300 Pa                | 4A    | 150 Pa                   | A4    | 1,200                   | 600 | 1,800 |  |

| TESTED BY:  | Build Check Ltd |
|-------------|-----------------|
| REFFERENCE: | W16220-1        |
| DATE:       | 20/07/16        |

# CLASSIFICATION OF WEATHER TIGHTNESS

## Residential Door

### PRODUCT TESTED: ORIGIN RESIDENTIAL DOOR (STANDARD THRESHOLD)

- Classification of Weathertightness in accordance with BS 6375-1:2009
- Air permeability test in accordance with BS EN 1026:20009
- Wind resistance tests in accordance with BS EN 1027:2000
- Resistance to wind load in accordance with BS EN 12211:2000

#### **RESULTS:**

| UK exposure category | Air permability       |        | Water tightness          |        | Resistance to wind load |       |       |      |
|----------------------|-----------------------|--------|--------------------------|--------|-------------------------|-------|-------|------|
| Class                | Maximum test pressure | Class  | Maximum test<br>pressure | Class  | P1                      | P2    | P3    |      |
| 2,000                | 4                     | 600 Pa | 8A                       | 450 Pa | A5                      | 2,000 | 1,000 | 3000 |

| TESTED BY:  | Build Check Ltd |
|-------------|-----------------|
| REFFERENCE: | W16220-1        |
| DATE:       | 20/07/16        |